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कार्यालय : प्रशासनिक भवन, एच.यू.आर.एल. कैम्पस, फर्टिलाइजर, गोरखपुर – 273007 उ.प्र. भारत, दूरभाष : 0551 – 2261177 Office : Administrative Building, HURL Campus, Fertilizer, Gorakhpur - 273007 (U.P.) India Telefax : 0551- 261177

Ref. No.: HURL/GKP/25-26/ 2606

26<sup>th</sup> June 2025

Ministry of Environment, Forest & Climate Change Integrated Regional Office, Lucknow Kendriya Bhawan, 5th Floor, Sector-H, Aliganj Lucknow-226024

Kind Attention: Dr. A. K. Gupta, Additional Director

Subject: Compliance Report for the period from October 2024 to March 2025 of M/s Hindustan Urvarak & Rasayan Limited (HURL)-Ammonia (2200 MTPD) & Urea (3850 MTPD) Fertilizer Project at Gorakhpur, Uttar Pradesh, U.P.

Ref:(I) MOEF&CC, Environmental Clearance Letter No. J-11011/166/2016-IA II (I) dated 31.07.2017.

Dear Sir,

With reference to the subject, please find attached herewith the compliance report for the period October, 2024 to March, 2025.

Best regards.

for Hindustan Urvarak and Rasayan Limited

AVP-Technical

**Enclosures** 

Copy to: Regional office Pollution control Board, Gorakhpur

Copy to: Uttar Pradesh Pollution Control Board, Gomti Nagar Lucknow

## **COMPLIANCE REPORT**

(MOEF& CC File No. J-11011/166/2016-IA II (I) dated 31/07/2017)

For the period

**OCTOBER, 2024 TO MARCH, 2025** 

**Submitted** 

TO

MOEF& CC, Regional Office (ECZ), Lucknow

AMMONIA UREA FERTILIZER PLANT

(2200 MTPD Ammonia &3850 MTPD Urea)

GORAKHPUR

June ,2025



हिंदुस्तान उर्वरक एवं रसायन लिमिटेड HINDUSTAN URVARAK & RASAYAN LTD. (A joint Venture of NTPC, CIL, IOCL, FCIL & HFCL)

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## COMPLIANCE OF EC CONDITIONS FOR THE PERIOD OCTOBER, 2024 to MARCH 2025.

SI. No.	EC Conditions	Compliance status		
(A) SPEC	IFIC CONDITIONS	!		
1	Emissions-limits for the pollutants from the	Diesel Generator Sets (EDG) were used only		
	Diesel Generator Sets and the stack height shall	during emergencies. Normally EDG will remain in		
	be in conformity with the extant statutory	standby condition / non-working mode.		
	regulations and/or the CPCB guidelines in this	Emissions-limits for the pollutants from the		
	regard.	Diesel Generator sets and the stack height are as		
		per statutory guidelines. EDG Emission report		
		attached as Annexure-1.		
		This point is complied and closed		
2	To control source emissions, scrubber and/or	Pollution control devices are installed to control		
	other suitable pollution control device shall be	the particulate matter emissions & the results		
	installed to meet the prescribed Particulate	are within the norms.		
	Matter emission norms of 50 mg/Nm3, and also	The Stack emission & AAQ analysis report is		
	the NATIONAL AMBIENT AIR QUALITY	attached for ready reference in <b>Annexure-2 &amp;3</b> .		
	STANDARDS.			
3	Fresh water requirement shall not exceed 5.36	HURL has made an agreement with the Nagar		
	cum/ton of Urea production. Fresh water for	Nigam of Gorakhpur for consumption of water		
	plant operation shall be sourced only from	from the Chilwa Tal for process and utility. Fresh		
	Chilwa Tal.	water Consumption is within limits.		
		Please refer to Annexure-4		
4	Plantation shall be carried out around the Chilwa Tal.	Plantation around the Chilwa taal, a MOU has been signed between HURL Gorakhpur & district forest department Gorakhpur on 18/09/2024.  To plantation 16000 saplings near Chilwa taal, Land preparation work has been completed. Digging work for planting saplings & fencing work is in progress. Annexure-5		
5	As already committed by the project	The Project is based on Zero Liquid Discharge		
	proponent, no waste/treated water shall be	concept adopting 3R's.Reverse Osmosis Plant		
	discharged outside to ensure ZLD. Water	(RO Plant) is running normal. Treated water of		
	consumption shall be reduced by adopting 3 R's	RO plant is used in cooling water system.		
	(Reduce, Reuse & Recycle) concept in the			
	process.			



6	Industry shall develop Greenbelt with 10 m	Plantation work is under progress. Gorakhpur
	width along the plant periphery with three	come under the sub-tropical area, so DFO plant native species tree having some pollution
	layers of perennial native plant species. 33% of	abatement properties.
	the total project cover area i.e. nearly 130	The work of planting 5000 saplings in the first phase has been completed
	acres out of 350 acres of area of the Project,	around the boundary. Growth of all-
	shall be developed as green area with	plants is shown in the attached  Annexure-6
	plantation of native perennial trees.	Thirtenance of
		A letter received from statutory authority letter no.75/सा-314/2023 which is directed to plant 25000 saplings and it
		must be carried out by Miyawaki method Annexure-7.
		The plantation status of the saplings at HURL complex by Miyawaki method is mention below:
		I. 17500 saplings planted in Phase-II by Miyawaki method. The growth of the plants attached as <b>Annexure-8</b>
		II. For Plantation of 9000 trees at HURL campus, plantation work has been done by District Forest department Gorakhpur. The growth of the plants attached as <b>Annexure-9</b>
		Out of 130 acres, Approx.85 acres land has been
		developed as a green belt which is 66 % of the
		target project. After planting 16000 saplings in
		near Chilwa taal, 37-acre land will be cover as a
		green belt which is 28% of the target project.
		Total 94 % land will be cover as a green belt in
		this financial year. The remaining 8 acres of land
		has been identified for plantation.
7	A plan shall be prepared and implemented for	Water from Chilwa Tal is the only source of fresh
	the conservation of Chilwa Tal giving special	water being used during operation of the Plant.
	emphasis on protection of conservation of its	HURL has taken up a project of deepening and
	natural recharge channels	dredging of Chilwa Taal for increasing the water
		storage capacity to meet the plant's
		requirement.
		The dredging work completed and material is
		used for land filling in the nearby locality of
		Chilwa Taal. This point is Complied and closed.
8	All the commitments made during Public	During the public hearing ,28 points discussed,
	Hearing/Public Consultation meeting held on	26 points have been closed one point is under
	24 <sup>th</sup> April, 2017 shall be satisfactorily	discussion & another one point is under
		consideration in honourable high court.

implemented and adequate budget provision should be made accordingly.

9

Sufficient budget is being provisioned to address timely allocated to full fill requirement.

At least 2.5% of the total cost of the project shall be earmarked towards the Enterprise Social Commitment (ESC) based on local needs and action plan with financial and physical breakup/details shall be prepared and submitted to the Ministry's Regional Office at Lucknow. Implementation of such program shall be ensured accordingly in a time bound manner within 5 years. The ECS plan will include following activities:

The ESC program is being carried out and an adequate budget is provided for the Project in a phase-wise manner. Detailed status along with the budget spent will be sent to the Ministry's regional office.

The following activities are in progress:

- up-gradation of existing school with modern education facilities
- 1-Development of a Model village at Sonbarsa, Gorakhpur.
- b) Planting of 5000 trees per year in 5 years in nearby villages in consultation with the local / forest dept. Survival rate of the plants shall be reported to RO, MoEF&CC in 6 monthly compliance report. Conservation plant for shall be continue with.

MoU signed between GDA & HURL. Work awarded to M/S Arunima Construction and M/S H.S. Construction. The Project started on the 1st week of Nov 2022. Project Cost's 12.3 Crore. The Project has the following components: -

c) Safe drinking water facility with RO plant in villages located within 3 Km radius of the plant with maintenance cost.

#### Storm Water Drainage:

Work was completed up to 2200 meters against the target of 2.2 km.

Pond: A retaining and toe wall of approx. 175 meters has been built. Approx. in 250 sq. feet of area, open Gym for Community, a walkway, and a recreation area will be built.

- \* Retaining Wall Work at the north adjacent to the roadside and the west side adjacent to the temple area is completed
- \* The toe wall surrounding the pond is completed.
- \* Soil filling surrounding the toe wall is completed. Plantation of Grass and Shrubs to protect against soil erosion is completed.
- \* Pathway surrounding the pond approx. 150mt. completed.
- \* Boundary work around the pond has been completed using MS material.
- \* Steel Bench to be provided near placemaking area.

School: Two story building including 4 rooms & Hall and toilet is in provision. Four classrooms will be a smart class.

Apono

Construction work on two floors is completed.

Electrification woodwork jobs and Finishing work are Completed.

\* Also, in school children play area developed.

Panchayat Bhavan: Single-story building, One conference room with Two office rooms

Construction work is completed.

STP; 5KLD package plant

Site-identified, plot size found small against the requirement, hence new site identification is under progress.

Solar Light: Approx. 260 solar lights are fixed in the village.

\*200 Solar Street light with Pedestals installed at entire village.

**Entrance Gate**: Model Village with HURL & GDA Branding Has been completed.

**Road Improvement**: RCC work done in front of Panchayat Bhawan approx. 200 Metre in length.

2-Creation of Health Infrastructure Paediatric Intensive Care Unit-PICU at 17 CHCs.

MoU signed between GDA & HURL. Work awarded to M/S Harsh Enterprises. Project implementation started in the 3rd week of Nov 2022. Project Cost 26.42 Crore (Revised).

In the **first phase** implementation was completed at 02 CHC'S Jangal Kauria & Chargawan (Khuthan). In the **second phase** implementation was completed at 05 CHC'S; Bhathat, Sahjanwa, Pali, Harnahi, and Bansgaon. All seven CHCs were inaugurated by the Hon'ble CM Uttar Pradesh and handed over to respective CHC management.

In the **third phase** implementation was completed at 07 CHC'S; Badhalganj, Belghat, Gola, Basudeeha, Barahi, and Pipraich. All seven CHCs are handed over to respective CHC management. Total 14 PICU units' operation &



maintenance work for a year was completed & handover to CHC. **Fourth phase** the balance two PICU units Aranv Jagdish and shivpur operation & maintenance work for year is running.

As per the revised approval, A total of 16 PICU Installations were completed, 14 PICU handed over to respective CHCs and Operation and Maintenance job for 02 CHC's is going on.

**3-Development of Ramgarh Taal**- Facelift and Placemaking, District Gorakhpur.

MoU signed between GDA & HURL.LOA awarded to PMC. Project Cost 3.5 Crore.

The implementing Agency is selected through the tendering process. Work order issued to M/S Universal Electrical and Smt. Reena Singh. A total of 100% work was completed.

The remaining job of HURL Branding is completed and the remaining Placemaking component is replaced by a view deck and tensile shade. Work is now completed.

**4.** Improvement/augmentation of education & related infrastructure in selected schools of Gorakhpur district including a Govt. district library

#### 20 Kasturba Gandhi Awasiya Balika Vidyalaya

- \* LOA issued to PWD Prantiya Khand and Nirman khand 3 Gorakhpur.
- \* Work is currently in progress at only one school, Kasturba Gandhi Balika Vidyalaya, Kaudiram. In the remaining 18 Kasturba Gandhi Awasiya Balika Vidyalayas, the work has already been completed by another agency.
- \* At Kasturba Gandhi Awasiya Balika Vidyalaya, Khorabar, the work was initially assigned to PWD Nirman Khand-03. However, due to certain issues, a new implementing agency has been nominated Rajkiya Nirman Nigam Limited, Gorakhpur.

06 Government Schools and District Library

Afford

		* LOA issued to PWD Prantiya Khand and
		Grameen Abhiyantran, Gorakhpur
		* Construction work has been initiated in all
		sites.
		* 200 Furniture (Bench & Desk) for students
		provided by Grameen Abhiyan Taran in Sardar
		nagar Govt school.
		*30% Construction work completed at 06 Govt.
		School remaining work completed by May 2025.
		5.Supply, Installation &Commissioning of solar
		LED Lights with octagonal pole in Gorakhpur city.
		*MoU sign between HURL & Nagar Nigam
		Gorakhpur for installation of 1427 Solar Street
		Light at 27 routes with approved project cost
		21.12 Cr.
		*Under tendering process initiated by Nagar
		Nigam Gorakhpur. Price bid open and sample of
		Integrated solar street light have been asked
		from Vendor.
		nom vendor.
10	A regular environment manager having post	A regular Environment and Quality Control
	graduate qualification in environmental	Manager having Ph.D. qualification has been
	sciences/environmental engineering to be	appointed to look after the activities of the
	appointed for looking after the environmental	proposed plant.
	management activities of the proposed plant.	This point is complied and closed
11	Continuous online (24 X 7) monitoring system	The installation of the continuous monitoring
	for emissions and effluent generation shall be	system has been done according to the CPCB
	installed for flow/discharge measurement and	guidelines. Plant data is uploaded on website and
	the pollutants concentration within the plant.	can be viewed by the respective RO of MOEF&
	Data shall be uploaded on company's website	CC, CPCB and SPCB.
	and provided to the respective RO of MoEF &	This point is complied and closed
	CC, CPCB and SPCB.	
12	The unit shall make the arrangement for	This has been addressed in the Detailed Project
	protection of possible fire hazards during	Report and Rapid risk assessment conducted for
	manufacturing process in material handling.	the Project. Firefighting system has been
	Firefighting system shall be as per the norms.	installed in the entire complex and is in
	The ammonia storage shall be limited to 2 days.	operational. In addition, 03 Nos of fire tenders
		have been stationed at the HURL plant to meet
		any exigency.

13	Occupational health surveillance of the	Regular health check-up/monitoring of the
	workers shall be done on a regular basis and	operational labourers is being done as per the
	records maintained as per the Factories Act.	schedule and records are being maintained for
		the same.
14	Storage of hazardous raw material shall not	HURL has been confirmed that hazardous raw
	exceed more than 7 days.	material is not stored more than 7 days. HURL
		Gorakhpur site using gaseous natural gas as raw
		Material & this is being supplied to plant by M/S
		Gail India limited by pipeline network. raw
		material remains in gaseous form only in pipeline
		that is well equipped with dedicated flare
		system. So, this point is complied & closed.
15	Urea dust shall be controlled by prescribed	Complied with.
	standard technique.	Cyclone separators are installed for controlling
		the urea dust.
		Height of the Prilling tower is 149.2 meter & it is
		quite high to controls the dust emission.
В	GENERAL CONDITIONS	
i)	The Project authorities shall strictly adhere to	HURL complies with the conditions laid by
	the stipulations made by the State Pollution	UPPCB, UP State Government and any other
	Control Board (SPCB), State Government and	statutory authority.
	any other statutory authority.	
ii)	No further expansion or modifications in the	Complied as stated
	Plant shall be carried out without prior	
	approval of the MoEF&CC. In case of deviations	
	or alterations in the project proposal from	
	those submitted to MoEF&CC for clearance, a	
	fresh reference shall be made to the Ministry to	
	assess the adequacy of conditions imposed and	
	to add additional environmental protection	
	measures required, if any.	
iii)	The locations of ambient air quality monitoring	The locations of ambient air quality monitoring
	stations shall be decided in consultation with	have been decided in consultation with the UP-
	the State Pollution Control Board (SPCB) and it	State Pollution Control Board (UPPCB) and HURL
	shall be ensured that at least one stations is	officials for monitoring of Air Quality Monitoring
	installed in the upwind and downwind direction	6Nos. of AAQMS have been installed in the
	as well as. Where maximum ground level	project area out of which two stations are
	concentrations are anticipated.	selected in up-wind and two stations are
		selected in down-wind directions.
		<u> </u>

iv)	The National Ambient Air Quality Emission	All efforts are being made to contain the fugitive		
	Standards issued by the Ministry vide G.S.R. No.	dust emission within the standard limits.		
	826(E) dated is November, 2009 shall be	"		
	followed.			
v)	The overall noise levels in and around the plant	Noise level is being monitored around the plant		
	area shall be kept well within the standards by	on regular basis. All efforts are being made to		
	providing noise control measures including	contain the noise levels within the standard		
	acoustic hoods, silencers, enclosures etc. on all	limits at the plant round the clock. All equipment		
	sources of noise generation. The ambient noise	deployed at the site are ensured to have acoustic		
	levels shall conform to the standards	hoods and silencers/enclosures on sources of		
	prescribed under the Environment (Protection)	noise generation. The workers at site are		
	Act, 1986 Rules, 1989 viz. 75 dBA (day time) and	equipped with ear muffs.		
	70 dBA (night time).			
vi)	The Company shall harvest rainwater from the	This condition has been complied during the		
	roof tops of the buildings and storm water	designing of the buildings and rainwater harvesting system has been placed.		
	drains to recharge the ground water and use	This point is complied and closed.		
	the same water for the process activities of the	The point is complicated and discount		
	project to conserve fresh water.			
vii)	Training shall be imparted to all employees on	Complied.		
	safety and health aspects of chemicals	HURL-GKP organizes training on health &		
	handling. Pre-employment and routine	safety externally and conduct training on regular basis internally. HURL conducts mock		
	periodical medical examinations for all	drills from time to time & Mock drill Schedule; training pictures & attendance records are		
	employees shall be undertaken on regular	attached as <b>Annexure-10&amp;11</b> .		
	basis. Training to all employees on handling of			
	chemicals shall be imparted.			
viii)	The company shall comply with all the	All the environmental protection measures have		
	environmental protection measures and	been Implemented.		
	safeguards proposed in the documents	This point is complied and closed		
	submitted to the Ministry. All the			
	recommendations made in the EIA/EMP in			
	respect of environmental management, risk			
	mitigation measures and public hearing be			
	implemented.			
ix)	The company shall undertake all relevant	CSR activities will be undertaken by involving		
	measures for improving the socio-economic	local villages and administration as per the		
	conditions of the surrounding area. CSR	extant Government guidelines. Currently said		
	activities shall be undertaken by involving local	activities are being taken up with CER Funds.		
	villages and administration.			

x)	The company shall undertake all eco-	This will be undertaken by involving local villages
	developmental measures including community	and administration as per rules and Government
	welfare measures for overall improvement of	guidelines. Currently said activities are being
	the environment.	taken up with CER Funds.
xi)	A separate Environmental Management Cell	Complied.
	equipped with full-fledged laboratory facilities	
	shall be set up to carry out the Environmental	
	Management and Monitoring functions.	
xii)	The company shall earmark sufficient funds	This condition has been complying by HURL.
	towards capital cost and recurring cost per	
	annum to implement the conditions stipulated	
	by the Ministry of Environment, Forest and	
	Climate change as well as the State	
	Government along with the implementation	
	schedule for all the conditions stipulated	
	herein. The funds so earmarked for	
	environment management; pollution control	
	measures shall not be diverted for any other	
	purpose.	
xiii)	A copy of the clearance letter shall be sent by	Complied
	the project proponent to concerned Panchayat,	
	Zila Parishad /Municipal Corporation, Urban	
	local Body and the local NGO, if any, from	
	whom suggestions, representations, if any,	
	were received while processing the proposal.	
xiv)	The project proponent shall also submit six	Complied
	monthly reports on the status of compliance of	
	the stipulated Environmental Clearance	3
	conditions including results of monitored data	
	(both in hard copies as well as by mail) to the	
	respective Regional Office of MOEF& CC, the	
	respective Zonal Office of Environmental	
	Clearance and six-monthly compliance status	
	reports shall be posted on the website of the	
	company.	
xv)	The environmental statement for each financial	The Environment Statement for the financial
	year ending 31st March in Form-V as is	year ending 31 <sup>st</sup> March, 2024 in From-V has been
	mandated shall be submitted to the concerned	submitted on time. Copy of the latest
	State Pollution Control Board as prescribed	
	· · · · · · · · · · · · · · · · · · ·	

	under the Environment (Protection) Rules,	Environmental Statement 31 <sup>st</sup> March,2025 is
	1986, as amended subsequently, shall also be	attached in <b>Annexure -12</b> for reference.
	put on the website of the company along with	
	the status of compliance of environmental	
	clearance conditions and shall also be sent to	
	the respective Regional Offices of MOEF& CC	
	by-mail.	
xvi)	The project proponent shall inform the public	This point is complied and closed
	that the project has been accorded	9
	environmental clearance by the Ministry and	
	copies of the clearance letter are available with	
	the SPCB/Committee and may also be seen at	
	Website of the Ministry at <a href="http://moef.nic.in">http://moef.nic.in</a> .	
	This shall be advertised within seven days from	
	the date of issue of the clearance letter, at least	
	in two local newspapers that are widely	
	circulated in the region of which one shall be in	
	the vernacular language of the locality	
	concerned and a copy of the same shall be	
	forwarded to the concerned Regional Office of	
	the Ministry.	
xvii)	The project authorities shall inform the	Date of start of project :27 Feb 2018
	Regional Office as well as the Ministry, the date	The date of financial closure is 20.09.2018. COD
	of financial closure and final approval of the	of the Gorakhpur Project is declared on
	project by the concerned authorities and the	03.05.2022.
	date of start of the project.	V



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कार्यालयः प्रशासनिक भवन, एच. यू. आर. यल. कैंपस, फ़र्टिलाइज़र, गोरखपुर-273015 उ.प्र. भारत Office: Administrative Building, HURL Campus, Fertilizer, Gorakhpur-273015 U.P. India-Telefax-0551-222261177

#### **Test Report**

Sample Particulars:

Nature of the Sample

**EDG Stack Gas Emission** 

Date of Sampling Test Started On

19/03/2025 20/03/2025

Test Completed On

22/03/2025

Purpose of Monitoring

To Check the Pollution Load

Sampling Location

EDG Room (EDG-1 Sr. No.: 4190620317)

**DG Set Capacity** 

2.51 MW

Type of Fuel Used

**HSD** 

Consumption of Fuel (Lt/hr)

625

Method of Sampling

IS: 11255

Normal Operating Schedule

As per requirement

Type of Stack /Duct

Mild Steel

Pollution Control Measure Attached

No

Stack height from Ground Level (m)

30

Diameter of the Stack(m)

0.5

Sampling Duration (min)

40

Observations:

Flue Gas Temperature °C

165

Ambient Air Temperature °C

32

Flue Gas Velocity (m/s)

32.23

#### **Analysis Report**

Sr. No.	Parameters	Unit	Test Results	CPCB Limit	Test Method
1	Particulate Matter, (as PM)	mg/Nm <sup>3</sup>	32.0	75	IS:11255(P-1)
2	Oxides of Nitrogen (NO <sub>x</sub> )	ppmv	220	710	IS:11255 (P-7)
3	Carbon Mono Oxide (CO)	mg/Nm³	40	150	USEPA Method No. 10

<sup>\*</sup>Limits @ 85% Load and 15% O2 Correction.

Dr. Adarsh Kumar रिo प्रबन्धक (पर्यावरण और गुणवत्ता नियंत्रण) Sr. Manager (E & QC) हिन्दुस्तान उवंरक एवं रसायन लिमिटेड, गोरखपुर HURL, Gorakhpur

<sup>\*\*</sup> Results at full load and 15% O2 Correction.



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#### **Test Report**

Sample Particulars:

Nature of the Sample EDG Stack Gas Emission

 Date of Sampling
 19/03/2025

 Test Started On
 20/03/2025

 Test Completed On
 22/03/2025

Purpose of Monitoring To Check the Pollution Load

Sampling Location EDG Room (EDG-2 Sr. No.: H190619744)

DG Set Capacity 2.51 MW

Type of Fuel Used HSD

Consumption of Fuel (Lit/hr) 625

Method of Sampling IS: 11255

Normal Operating Schedule As per requirement

Type of Stack /Duct Mild Steel

Pollution Control Measure Attached : No Stack height from Ground Level (m) : 30 Diameter of the Stack(m) : 0.5 Sampling Duration (min) : 40

**Observations:** 

Flue Gas Temperature °C : 160
Ambient Air Temperature °C : 32
Flue Gas Velocity (m/s) : 32.0

#### **Analysis Report**

Sr. No.	Parameters	Unit	Test Results	CPCB Limit	Test Method
1	Particulate Matter, (as PM)	mg/Nm³	26.4	75	IS:11255(P-1)
2	Oxides of Nitrogen (NO <sub>x</sub> )	ppmv	185	710	IS:11255 (P-7)
3	Carbon Mono Oxide (CO)	mg/Nm³	38.0	150	USEPA Method No. 10

<sup>\*</sup>Limits @ 85% Load and 15% O<sub>2</sub> Correction.
\*\* Results at full load and 15% O<sub>2</sub> Correction.

डॉ. आदर्श कुमार
Dr. Adarsh Kumar
बरिठ प्रबन्धक (पर्यावरण और गुणवत्ता नियंत्रण)
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#### **Test Report**

Sample Particulars:

Nature of the Sample

EDG Noise Level

Date of Sampling

19/03/2025

Test Started On

20/03/2025

Test Completed On

22/03/2025

Purpose of Monitoring

To Check the Pollution Load

Sampling Location

EDG Room (EDG-1 Sr. No.: 4190620317)

DG Set Capacity

2.51 MW

Type of Fuel Used

HSD

Consumption of Fuel (Lit/hr)

625

Normal Operating Schedule

As per requirement

DG Enclosure Surface

Yes

#### **Analysis Report**

Sr. No.	Parameters	Unit	Test Results	CPCB Limit	Test Method
1	DG Set Noise (2.51 MW) at 1 meter Distance	dB	76	75	

<sup>\*</sup>Limits @ 85% Load

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#### **Test Report**

#### Sample Particulars:

Nature of the Sample

**EDG Stack Gas Emission** 

Date of Sampling

19/03/2025

Test Started On

20/03/2025

Test Completed On

22/03/2025

Purpose of Monitoring

To Check the Pollution Load

Sampling Location

EDG Room (EDG-2 Sr. No.: H190619744)

**DG Set Capacity** 

2.51 MW

Type of Fuel Used

**HSD** 

Consumption of Fuel (Lit/hr)

625

Normal Operating Schedule

As per requirement

DG Enclosure Surface

Yes

#### **Analysis Report**

Sr. No.	Parameters	Unit	Test Results	CPCB Limit	Test Method
1	DG Set Noise (2.51 MW) at 1 meter Distance	dB	78	75	

\*Limits @ 85% Load

Dr. Adarsh Kumar प्रबन्धक (पर्यावरण और गुणवत्ता विश्वेषण) Sr. Manager (E & QC) दुस्तान उर्वरक एवं रसायन लिमिटेड, गौरखपुर HURL. Gorakhour



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#### **Test Report**

Sample Particulars:

Nature of the Sample Stack Gas Emission

 Date of Sampling
 28-03-25

 Test Started On
 29-03-25

 Test Completed On
 31-03-25

Purpose of Monitoring To Check the Pollution Load

Sampling Location : HRSG-1
Method of Sampling : IS:11255

Normal Operating Schedule As per requirement

Type of Stack /Duct : Mild Steel
Stack height from Ground Level (m) : 32.5

Diameter of the Stack(m) : 1.7

Sampling Duration (min) : 40

Observations:

Flue Gas Temperature °C : 205
Ambient Air Temperature °C : 33
Flue Gas Velocity (m/s) : 28.1

#### **Analysis Report**

Sr. No.	Parameters	Unit	Test Results	Test Method
1	Oxide of Nitrogen (as NO <sub>x</sub> )	mg/Nm³	23	USEPA OTM-39
2	Oxides of Sulphur (as SO <sub>x</sub> )	mg/Nm³	ND (DL-1)	SOP No.:NL/SOP/FGA/01

Remark:

ND-Not Detected\*DL-Detection Limit.

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#### **Test Report**

#### Sample Particulars:

Nature of the Sample

Stack Gas Emission

Date of Sampling

28-03-25

Test Started On

29-03-25

Test Completed On

31-03-25

Purpose of Monitoring

To Check the Pollution Load

Sampling Location

HRSG-2

Method of Sampling

10 44055

wethou of oampling

IS:11255

Normal Operating Schedule

As per requirement

Type of Stack /Duct

Mild Ste

Stack height from Ground Level (m)

30

Diameter of the Stack(m)

1.7

Sampling Duration (min)

40

Observations:

Flue Gas Temperature °C

195

Ambient Air Temperature °C

35

Flue Gas Velocity (m/s)

22.79

#### **Analysis Report**

Sr. No.	Parameters	Unit	Test Results	Test Method
1	Oxide of Nitrogen (as NO <sub>x</sub> )	mg/Nm³	26.2	USEPA OTM-39
2	Oxides of Sulphur (as SO <sub>x</sub> )	mg/Nm³	ND (DL-1)	SOP No.:NL/SOP/FGA/01

Remark:

ND-Not Detected\*DL-Detection Limit.

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#### **Test Report**

#### Sample Particulars:

Nature of the Sample

Stack Gas Emission

Date of Sampling

28-03-25

Test Started On

29-03-25

Test Completed On

31-03-25

Purpose of Monitoring

To Check the Pollution Load

Sampling Location

**AUX Boiler** 

Method of Sampling

IS: 11255

Normal Operating Schedule

As per requirement

Type of Stack /Duct

Mild Steel

Stack height from Ground Level (m)

32.5

Diameter of the Stack(m)

1.7

Sampling Duration (min)

40

Observations:

Flue Gas Temperature °C

170

Ambient Air Temperature °C

36

Flue Gas Velocity (m/s)

23.86

#### **Analysis Report**

Sr. No.	Parameters	Unit	Test Results	Test Method		
1	Oxide of Nitrogen (as NO <sub>x</sub> )	mg/Nm³	58	USEPA OTM-39		
2	Oxides of Sulphur (as SO <sub>x</sub> )	mg/Nm³	ND (DL-1)	SOP No.:NL/SOP/FGA/01		

ND-Not Detected\*DL-Detection Limit.

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#### **Test Report**

Sample Particulars:

Nature of the Sample Gas Emission

Date of Sampling 28-03-25

Test Started On 29-03-25

Test Completed On 31-03-25

Purpose of Monitoring To Check the Pollution Load

Sampling Location Prill Tower

Method of Sampling IS: 11255

Normal Operating Schedule As per requirement

Type of Stack /Duct RCC
Prill Tower height from Ground Level (m) : 149.2

Diameter of the Prill Tower(m) 28

Sampling Duration (min) 90

Observations:

Flue Gas Temperature °C : 60
Ambient Air Temperature °C : 35

Flue Gas Velocity (m/s) 5.6

#### **Analysis Report**

Sr. No.	Parameters	Unit	Test Results	Test Method
1	Particulate Matter, (as PM)	mg/Nm³	46.2	IS:11255 (P-1)

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#### **Test Report**

Sample Particulars:

Nature of the Sample Stack Gas Emission

 Date of Sampling
 28-03-25

 Test Started On
 29-03-25

 Test Completed On
 31-03-25

Purpose of Monitoring To Check the Pollution Load

Sampling Location 101 Reformer
Method of Sampling IS: 11255

Normal Operating Schedule As per requirement

Type of Stack /Duct : Mild Steel
Stack height from Ground Level (m) : 53.8

Diameter of the Stack(m) : 1.7

Observations:

Sampling Duration (min)

Flue Gas Temperature °C : 174

Ambient Air Temperature °C : 32

Flue Gas Velocity (m/s) : 22.5

#### **Analysis Report**

40

Sr. No.	Parameters	Unit	Test Results	Test Method		
1	Oxide of Nitrogen (as NO <sub>x</sub> )	mg/Nm³	80	USEPA OTM-39		
2	Oxides of Sulphur (as SO <sub>x</sub> )	mg/Nm³	ND (DL-1)	SOP No.:NL/SOP/FGA/01		

Remark:

ND-Not Detected\*DL-Detection Limit.

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Env. STATEMENT for CTO Compliance for the period October 2024 – March 2025 for Ammonia – Urea (2200 MTPD & 3850 MTPD) plant of HURL at Gorakhpur

Annexure-2

#### HURL GORAKHPUR, AIR QUALITY DATA - (OCTOBER 2024 TO MARCH 2025)

Month	Parai	neters	NAAQS	HURL Plant Main	HURL admin	HURL Residential	HURL Residence Quarter	HURL Rubber	Near Bargadwah Railway
			Standards	Gate (SA 1)	Building (SA 2)	Quarter No. B-28 (SA 3)	No.D-186 (SA 4)	Dam (SA 5)	Crossing (SA 6)
	PM10		100	103.04	101.7	96.05	96.27	97.26	109.49
October 2024	PM2.5	µg/m³	60	57.05	52.33	45.84	46.18	47.49	60.07
	SO <sub>2</sub>		80	15.47	13.93	15.94	16.72	13.76	24.25
	NOx		80	24.20	23.7	24.32	26.81	24.27	24.87
	C6H6		5	ND	ND	ND	ND	ND	ND
	BAP	ng/m³	1	ND	ND	ND	ND	ND	ND
	co	mg/m³	2	0.36	0.39	0.52	0.36	0.43	0.50
	NH <sub>3</sub>	. 3	400	ND	ND	ND	ND	ND	ND
	Ozone	µg/m³	100	26.42	34.66	29.1	30.8	24.48	34.83
	Ni	ng/m³	20	ND	ND	ND	ND	ND	ND
	As	ng/m²	6	ND	ND	ND	ND	ND	ND
	Pb	µg/m³	1	ND	ND	ND	ND	ND	ND
	PM10	µg∕m³	100	101.86	104.59	99.64	99.99	97.26	108.61
	PM2.5		60	57.37	60.3	55.13	53.49	47.49	61.79
	SO <sub>2</sub>		80	22.03	15.03	23.25	17.36	13.76	30.35
	NOx		80	24.12	25.48	23.76	26.75	24.27	28.16
	С6Н6		5	ND	ND	ND	ND	ND	ND
November	BAP	ng/m³	1	ND	ND	ND	ND	ND	ND
2024	СО	mg/m³	2	0.39	0.44	0.5	0.45	0.43	0.51
2024	NH <sub>3</sub>		400	ND	ND	ND	ND	ND	ND
	Ozone	µg/m³	100	28.16	35.13	25.23	26.15	24.48	34.83
	Ni		20	ND	ND	ND	ND	ND	ND
	As	ng/m³	6	ND	ND	ND	ND	ND	ND
	Pb	µg/m³	1	ND	ND	ND	ND	ND	ND



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Annexure-2

	PM10	T	400	400.00	400.47				
December 2024	PM2.5	+	100	100.99	102.17	92.88	93.24	89.32	106.14
	SO2		60	59.99	61.53	60.26	48	40.69	62.61
	NOx	μg/m3	80	15.38	15.80	22.19	17.07	18.69	21.70
	C6H6		80	24.09	24.45	31.66	28.36	24.09	21.02
			5	ND	ND	ND	ND	ND	ND
	BAP	ng/m3	1	ND	ND	ND	ND	ND	ND
	CO	mg/m3	2	0.40	0.41	0.44	0.43	0.44	0.52
	NH3	μg/m3	400	ND	ND	ND	ND	ND	ND
	Ozone	-3····	100	27.49	34.17	27.17	32.69	27.57	37.87
	Ni	ng/m3	20	ND	ND	ND	ND	ND	ND
	As	rigritto	6	ND	ND	ND	ND	ND	ND
	Pb	µg/m3	1	ND	ND	ND	ND	ND	ND
	PM10		100	99.70	102.13	92.90	92.90	91.57	103.12
	PM2.5		60	59.80	59.85	51.02	51.94	49.61	61.04
	SO2	µg/m3	80	13.98	17.19	21.77	20.66	19.47	25.50
	NOx		80	21.61	25.94	28.35	24.87	21,71	22.12
	C6H6		5	ND	ND	ND	ND	ND	ND
January	BAP	ng/m3	1	ND	ND	ND	ND	ND	ND
2025	CO	mg/m3	2	0.42	0.40	0.45	0.43	0.43	0.52
	NH3	um/m2	400	ND	ND	ND	ND	ND	ND
	Ozone	μg/m3 –	100	26.60	30.78	50.13	21.39	27.36	40.20
	Ni	(2	20	ND	ND	ND	ND	ND	ND
	As	ng/m3	6	ND	ND	ND	ND	ND	ND
	Pb	µg/m3	1	ND	ND	ND	ND	ND	ND
	PM10		100	94.17	94.57	93.80	90.73	88.10	108.33
	PM2.5		60	55.57	55.73	53.60	50.00	45.60	64.27
ĺ	SO2	μg/m3	80	16.30	15.40	19.87	17.40	17.80	21 97
Ī	NOx		80	22.37	24.27	25.03	22.07	23.10	25.87
	C6H6		5	ND	ND	ND	ND	ND ND	ND
February 2025	BAP	ng/m3	1	ND	ND	ND	ND	ND	ND
2023	СО	mg/m3	2	0.56	0.54	0.56	0.52	0.53	
1	NH3		400	ND	ND	ND ND	ND	ND	0.62
Ì	Ozone	µg/m3 —	100	23.43	26.63	38.9	17.60	24.37	ND 34.3
t	Ni		20	ND ND	ND ND	ND	ND		34.3
	As	ng/m3	6	ND	ND	ND	ND	ND	ND

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Annexure-2

	Pb	μg/m3	1	ND	ND	ND	ND	ND	ND
	PM10		100	94.40	94.80	90.58	88.90	85.53	108.33
	PM2.5	μg/m3	60	53.95	57.28	46.85	49.00	45.93	66
	SO2		80	15,45	15.85	22.75	20.23	17.38	25.93
	NOx		80	21.13	22.50	26.60	24.83	19.13	29 43
	C6H6		5	ND	ND	ND	ND	ND	ND
March	BAP	ng/m3	1	ND	ND	ND	ND	ND	ND
2025	CO	mg/m3	2	0.50	0.38	0.35	0.54	0.45	0.44
	NH3		400	ND	ND	ND	ND	ND	ND
	Ozone	µg/m3	100	23.15	29.35	47.58	22.25	26.88	34.15
	Ni		20	ND	ND	ND	ND	ND	ND
	As	ng/m3	6	ND	ND	ND	ND	ND	ND
	Pb	µg/m3	1	ND	ND	ND	ND	ND	ND
	PM10	μg/m³	100	99.03	99.99	94.31	93.67	91.51	107.34
	PM2.5		60	57.29	57.84	52.12	49.77	46.14	62.63
	SO <sub>2</sub>		80	16.44	15.53	20.96	18.24	16.81	24.95
	NOx		80	22.92	24.39	26.62	25.62	22.76	25.25
	C6H6		5	ND	ND	ND	ND	ND	ND
	BAP	ng/m³	1	ND	ND	ND	ND	ND	ND
Average	СО	mg/m³	2	0.44	0.43	0.47	0.46	0.45	0.52
	NH <sub>3</sub>		400	ND	ND	ND	ND	ND	ND
	Ozone	hg/m³	100	25.88	31.79	39.96	25.15	25.86	36.03
	Ni		20	ND	ND	ND	ND	ND	ND
	As	ng/m³ –	6	ND	ND	ND	ND	ND	ND
	Pb	µg/m³	1	ND	ND	ND	ND	ND	ND

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Env. STATEMENT for CTO Compliance for the period October 2024 - March 2025 for Ammonia - Urea (2200 MTPD & 3850 MTPD) plant of HURL at Gorakhpur

Annexure-2

Month	Parameters	Prescribed Limits in db(A) as per NAAQS Ind./Res. Area	HURL Plant (SA 1)	HURL admin Building (SA 2)	HURL Quarter No. B- 28 (SA 3)	HURL Residence Quarter No. D-186 (SA 4)	Rubber Dam (SA 5)	Bargadwa Near Railway Crossing (SA 6)
	24 hrs. Avg Leq Value db (A)		54.72	54.75	53.19	51.87	50.85	61.97
October- 2024	Day time Avg Leq Value db (A)	75/55/65	58.01	58.5	56,34	54.82	53.75	65.12
	Night time Avg Leq Value db (A)	70/45/55	48.13	47.17	46.89	45.97	Dam (SA 5) 50.85	55.67
	24 hrs. Avg Leq Value db (A)	-	54.33	53.10	50.13	49.63	49.11	60.27
November- 2024	Parameters	57.86	56.96	52.77	51.83	51,91	63.01	
		70/45/55	47.27	45.37	44.86	45.24		54.78
	24 hrs. Avg Leq Value db (A)	*	53.93	54.19	50.80	49.02	49.24	59.56
December- 2024		75/55/65	57.15	57.69	52.55	51.21	Dam (SA 5) 50.85 53.75 45.04 49.11 51.91 43.52 49.24 51.66 44.41 47.89 52.80 44.11 49.88 52.53	62.72
		70/45/55	47.49	47.18	47.29	44.64		53.25
	24 hrs. Avg Leq Value db (A)	•	51.78	50.44	52.16	48.69	47.89	59.45
January- 2025		75/55/65	56.72	55.33	55.91	53,90	(SA 5) 50.85 53.75 45.04 49.11 51.91 43.52 49.24 51.66 44.41 47.89 52.80 44.11 49.88 52.53	63.45
		70/45/55	47.36	45.54	47.33	44.57	44.11	55.26
	24 hrs. Avg Leq Value db (A)		54.72	53.85	52.19	50.35	53.75 45.04 49.11 51,91 43.52 49.24 51.66 44.41 47.89 52.80 44.11 49.88 52.53	61.10
Average		75/55/65	57.44	57.12	54.39	52.94	52.53	63.58
	Night time Avg Leq Value db (A)	70/45/55	47.56	46.32	46.59	45.11	Dam (SA 5) 50.85 53.75 45.04 49.11 51.91 43.52 49.24 51.66 44.41 47.89 52.80 44.11 49.88 52.53	54.74





PLOT NO. 118, CHURCH ROAD, BEHIND KAUSIK VATIKA, BHAGAT SINGH COLONY, BALLABHGARH, FARIDABAD - 121004, HARYANA, INDIA

+91-129-2241021

**III** +91-9013591021, +91-9013552273

labsnitya@gmail.com

www.nityalab.com



Annexure 2\_Deed Between HURL & Nagar Nigam Gorakhpur 1293 / 20



उत्तर प्रदेश UTTAR PRADESH

DD 958672

### पट्टा विलेख

वार्षिक किराया मु0 10000=00 प्रतिवर्ष प्रति हेक्टेयर औसत वार्षिक किराया (मु0 10,000=00 प्रतिवर्ष X 7.745 हेक्टेयर)= मु0 77450=00 आर्टिकल 35(V) सेड्यूल. 1—बी के अनुसार मूल्यांकन— (औसत वार्षिक किराया मु0 77,450=00 X 6)= मु0 4,64,700=00 यानी मु0 4,65,000=00 मूल्यांकन का 4% अदा स्टैम्प-मु0 18,600=00





नगर निगम, गोरखपुर जिरये श्री रामसूचित, राजस्व निरीक्षक नगर निगम, गोरखपुर।.....प्रथम पक्ष।



सुबोध दिक्तित
SURODH DIXTT
विद्युक्ति प्रवन्तिक
Sr. Manager
हिन्दुस्तान उर्वरक एवं स्सायन सिमिटेड, गोरखपः
HURL Gorakhpur

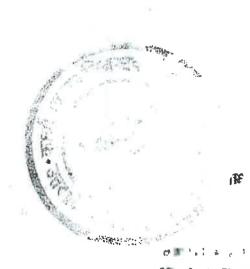


Mount

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29% अया सह-द्रामान उवरक एक सिश्चन जिल्हा तथ-लाके.











उत्तर प्रदेश UTTAR PRADESH

DD 958637

(2)





हिन्दुस्तान उर्वरक एवं रसायन लिमिटेड, गोरखपुर यूनिट गोरखपुर जरिये श्री सुबोध दीक्षित वरिष्ठ प्रबन्धक हिन्दुस्तान उर्वरक एवं रसायन लिमिटेड, गोरखपुर।......द्वितीय पक्ष।

ग्राम-जंगल बेनी माधव नं0-1, तप्पा-करबा, परगना-हवेली, तहसील-सदर, जनपद-गोरखपुर स्थित ताल (सम्पत्ति नगर निगम) आराजी संख्या-706 / 258, रकबा- 19.14 एकड़ यानी 7.745 हेक्टेयर को द्वितीय पक्ष अपने कारखाने में जल आपूर्ति के लिये पट्टे पर लेना चाहता है।

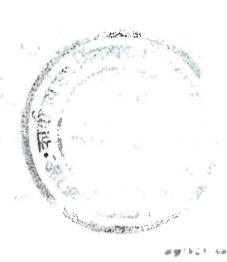


रसायन लिमिटेह, गोरणपर "Goraklipur



29.6.2020 मिट्ट भवाका दीर्य काट्ट प्रव-अम् यान्ट आर्था





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## उत्तर प्रदेश UTTAR PRADESH

DD 958638

फर्टिलाइजर कारखाना में जल आपूर्ति सुनिश्चित करने के सम्बंध में मा० मुख्य सचिव, उत्तर प्रदेश शासन द्वारा दिनांक 15.02.2017 को शासन में आहूत बैठक में निर्देश दिया गया है कि नगर निगम गोरखपुर विधि के आलोक में इस सम्बंध में सार्थक विचार करे।

मा0 मुख्य सचिव, उत्तर प्रदेश शासन द्वारा दिये गये निर्देश के अनुसार एवं नगर निगम की धारा—128 में दिये गये प्राविधानों के अनुरूप शासन की स्वीकृति प्राप्त होने के पश्चात् निम्नलिखित शतौ पर प्रथम पक्ष उक्त ताल को द्वितीय पक्ष को पट्टा पर देने हेतू सहमत

शासन की स्वीकृति संख्या-1164/ 1--नौ-7-2018-7(जनरल) / 2017 दिनांक 12 फरवरी, 2020 के क्रम में ग्राम-जंगल बेनी माधव नं0-1, स्थित ताल (सम्पत्ति नगर निगम) आराजी संख्या-706/258, रकबा-19.14 एकड़ यानी 7.745 हेक्टेयर का पट्टा द्वितीय पक्ष के हक में दिनांक

(। लाख निरीधक नथर जिसम् होरसम्प



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उत्तर प्रदेश UTTAR PRADESH

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13 फरवरी 2020 को नगर आयुक्त महोदय द्वारा स्वीकृति प्रदान कर दी गयी है। जिसमें पट्टे की अवधि 30 वर्षों की होगी यानी ताल के पट्टे की अवधि दिनांक 29.06.2020 से प्रारम्भ होकर दिनांक 28.06.2050 तक के लिए मान्य होगी। 30 वर्षों की अवधि समाप्त होने के पश्चात् प्रथम पक्ष की सहमति से अगले 25 वर्षों के लिये उक्त पट्टे का नवीनीकरण कराया जा सकेगा। जिसका रजिस्ट्री कार्यालय सदर, गोरखपुर में पंजीकरण कराया जाना अनिवार्य होगा।

2— यह कि द्वितीय पक्ष उक्त ताल से 1450 घनमीटर प्रतिघण्टे, जल प्राप्त कर सकेगा, किन्तु ताल में एक न्यूनतम जल स्तर बनाये रखने का दायित्व द्वितीय पक्ष का होगा, ताकि जलीय जीवन पर कोई दुष्प्रभाव न पड़े। यदि अवर्षण या अन्य किसी कारण से द्वितीय पक्ष को प्रतिघण्टे 1450 घनमीटर जल उपलब्ध नहीं हो पाता है तो उसके पूर्ति का दायित्व किसी भी









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उत्तर प्रदेश UTTAR PRADESH

BK 325758

3— यह कि ग्राम—जंगल बेनी माधव नं0—1, स्थित ताल (सम्पत्ति नगर निगम) आराजी संख्या—706/258, रकबा—19.14 एकड़ यानी 7.745 हेक्टेयर का लगान रूपया 10,000=00 प्रतिवर्ष प्रति हेक्टेयर की दर से देय होगा। यदि दरों के सम्बंध में कोई शासनादेश अथवा अधिनियम में कोई परिवर्तन होता है, तो उसके अनुसार लगान की दर भी तद्नुसार संशोधित होकर लगान दर से प्रतिवर्ष देय होगा। प्रत्येक वित्तीय वर्ष के समाप्ति के पूर्व द्वितीय पक्ष को पट्टा की धनराशि जमा करना अनिवार्य होगा।

4— यह िक द्वितीय पक्ष उक्त ताल का सौन्दर्यीकरण / सफाई का कार्य अपने व्यय पर करा सकता है। इस सम्बन्ध में सम्बंधित विभाग से अनापित प्राप्त करने की जिम्मेदारी द्वितीय पक्ष की

होगी।

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उत्तर प्रदेश UTTAR PRADESH

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5— यह कि द्वितीय पक्ष, उक्त ताल में जल की उपलब्धता सुनिश्चित कराने के सम्बंध में ताल की खुदाई का कार्य, नगर निगम एवं सम्बंधित विभाग / विभागों से अनापत्ति प्राप्त करने के पश्चात् करा सकता है।

6— यह कि द्वितीय पक्ष उक्त ताल में जल आपूर्ति के लिए, पम्प हाउस या उससे सम्बंधित अन्य कोई निर्माण कार्य नगर निगम एवं सम्बंधित विभाग / विभागों से अनापत्ति प्राप्त करने के पश्चात् करा सकता है। उक्त कार्य के सम्बंध में नगर निगम, गोरखपुर की कोई जिम्मेदारी नहीं होगी।

शाखास्य निर्वेश्वन तवस्र विकास को जन्म निर्वेश सुबोध दिक्षित SUBODH DIXIT वरिष्ठ प्रबन्धक Sr. Manager हिन्दुस्तान उर्वरक एवं रसायन तिमिटेंड, गोरखपुर HURL, Gorakhpur



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उत्तर प्रदेश UTTAR PRADESH

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7— यह कि द्वितीय पक्ष उक्त ताल में पूर्व से हो रहे किसी भी परम्परागत कार्य में कोई हस्तक्षेप नहीं करेगा।

8— यह कि पट्टे की अवधि में, आवश्यकता पड़ने पर, प्रथम पक्ष को सम्पूर्ण ताल या उसके किसी भाग का कब्जा लेने का पूर्ण अधिकार होगा।

राषल विरोक्त व्यव क्रिया, होरखन्-

सुबोध दिक्षित SUBODH DIXIT वरिष्ठ प्रबन्धक Sr. Manager हिन्दुस्तान उर्वरक एवं सायन निषिटेड



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THE REAL PROPERTY.

(BALE)

6/29/2020 500 30

पट्टा विलेख/ कब्लियतनामा



बही सं ः 1

्रजिस्ट्रेशन स॰: 4293

प्रतिफल- 465000 स्टाम्प शुल्क- 18600 बाजारी मूल्य - 0 पंजीकरण शुल्क - 4650 प्रतिलिपिकरण शुल्क - 80 योग : 4730

श्री हिन्दुस्तान उर्वरक एवं रसायन लिमिटेड जरिये वरिष्ठ प्रबन्धक द्वारा सुबोध दीक्षित अधिकृत पदाधिकारी/ प्रतिबिधि,

वरिष्ठं प्रबन्धक

व्यवसाय: नौकरी

निवासी: हिन्दुस्तान उर्वरक एवं रसायन लिमिटेड, गोरखपुर

श्री, हिन्दुस्तान उर्वरक एवं रसायन लिमिटेड जरिये

ने यह लेखपत्र इस कार्यातय में दिनाँक 29/06/2020

एवं 04:12:12 PM बजे

वरिष्ठ प्रबन्धक द्वारा

निबंधन हेतु पेश किया।

सुबोध दीक्षित अधिकृत पदाधिकारी/ प्रतिनिधि



योगेन्द्र प्रताप सिंह उप निबंधक :सदर प्रथम गोरखप्र 29/06/2020

> श्री दिनेश शाही निबंधक लिपिक







उत्तर मदेश UTTAR PRADESH

CC 269185

(8)

यह कि द्वितीय पक्ष, किसी भी दशा में उक्त ताल या उसके किसी अंश का पट्टा / हस्तान्तरण किसी तीसरे पक्ष के पक्ष में नहीं करेगा। उमय पक्ष उपरोक्त पट्टा विलेख पढ़ कर समझकर और सहमत

होकर अपना-अपना हस्ताक्षर बनाया।

रावल विरोदक





6/29/2020

(ATON 33

आवेदन सं॰: 202000950014524

बही स०: ।

रजिस्ट्रेशन स०: 4293

वर्ष: 2020

निष्पादन लेखपत्र वाद सुनने व समझने मजमुन व प्राप्त धनराशि रु प्रलेखानुसार उक्त

पट्टा दाता: 1

निवासी: नगर निगम गोरखपुर

व्यवसाय: नौकरी

पट्टा गृहीताः 1

श्री हिन्दुस्तान उर्वरक एवं रसायन लिमिटेड जरिये वरिष्ठ प्रबन्धक के द्वारा सुबोध दीक्षित , वरिष्ठ प्रबन्धक

निवासी: हिन्दुस्तान उर्वरक एवं रसायन तिमिटेड, गोरखपुर

व्यवसाय: नौकरी





ने निष्पादन स्वीकार किया। जिनकी पहचान

पहचानकर्ता : 1

श्री अतुल कुमार , पुत्र श्री सुबाष चन्द्र राय निवासी: ग्राम-दुधरा, पोस्ट-बनियावारी, खलीलाबाद,

संतकबीर नगर

ं व्यवसायः नौकरी

restanting





पहचानकर्ता : 2

श्री राजनारायण , पुत्र श्री रामञ्जूह

निवासी: रामपुर चक, मानीराम, गोरखपुर

व्यवसाय: अन्य



रजिस्ट्रीकरण अधिकारी के हस्ताक्षर

ने की । प्रत्यक्षतः भद्र साक्षियों के निशान अंगूठे नियमानुसार लिए गए है ।

टिप्पणी :

योगेन्द्र प्रताप सिंह उप निबंधक : सदर प्रथम गोरखपुर

> श्री दिनेश शाही निबंधक लिपिक



उत्तर प्रद्वेश UTTAR PRADESH

CC 269218

हस्ताक्षर प्रथम पक्ष

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हस्ताक्षर द्वितीय पक्ष

सुबोच दिसित SUNODH HIXTT

Sr Manager Section selve to read forces drown HUKL Gorakhpun

साक्षीगणः-

1- अर्त कुतार \$/0 मुबाष -पत्द राम मा० दुधरा पाठवरिमावारी खलीलावाद, सत्त्र कवीर नगर -राष्ट्रनाराम्बा प्राकेष्ट्रिशः थामव्याह पाठीन्य भामव्याह पाठीन्य

ारि सम्बद

स्थान—गोरखपुर दिनांक—29.06.2020 प्रारूपकर्ता

जिलिए (गोविन्द सिंह)

एडवोकेट कलेक्ट्री कचहरी,गोरखपुर

Ama

6/29/2020 <del>40</del> <del>29 31日 日 刊で、202000950014524</del>

बही संख्या । जिल्द संख्या 16010 के पृष्ठ 357 से 382 तक क्रमांक 4293 पर दिनाँक 29/06/2020 को रजिस्ट्रीकृत किया गया।





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### **Annexure-5**





Hon

## (First phase Plantation Annexure-6)







Akona

प्रदुष्ट्या रोकिए ! तार - पर्यावरण Gram: Paryavaran 

 VP-Techn
 प्यांवरण बचाइए !!

 03 05 05 23
 Phone & Fax : 0551-2273937

 क्षेत्रीय कार्यालय 03.05-23
 Contact No. : 7839891824

उत्तर प्रदेश प्रदूषण नियंत्रण बोर्ड

### UTTAR PRADESH POLLUTION CONTROL BOARD

संदर्भ संख्या

Ref. No. 75/270-314/2023

सेवा में.

मेसर्स गैलेन्ट इस्पात लि० (इन्टीग्रेटेड स्टील प्लान्ट), गीडा, गोरखपुर। 1

मेसर्स अंकुर उद्योग लि०, प्लाट नं० ए०एल०–२, सेक्टर–२३, गीडा,गोरखपुर।

मेसर्स इण्डिया ग्लाईकॉल्स लि०, ई.-1, सेक्टर-13, गीडा, गोरखप्र।

मेसर्स फोरेवर डिस्टीलरी प्रा0 लि0, प्लाट सं0-ए, यू0पी0सी0डा0 औद्योगिक क्षेत्र, उसरा बाजार, तहसील-रूद्रपुर, जनपद-देवरिया।

मेसर्स इण्डियन पोटाश लिमिटेड, इकाई-सिसवा बाजार, जनपद-महराजगंज। 5.

मेसर्स इण्डियन पोटाश लि० (शुगर यूनिट), खड्डा, ग्राम– खड्डा, जनपद– कुशीनगर। 6.

मेसर्स बजाज हिन्दुस्थान शुगर एण्ड इण्डस्ट्रीज लि0 (फार्मली द प्रतापपुर शुगर एण्ड 7. इण्डस्टीज लि०), प्रतापपुर, देवरिया।

मेसर्स यू०पी० स्टेट सुगर कार्पोरेशन लि० (यूनिट पिपराईच), पिपराईच, जनपद- गोरखपुर। मेसर्स हिन्दुस्तान उर्वरक एण्ड रसायन लिं०, मौजा जंगल बेनी माधव नं० 1, गोरखपुर।

विषय--

क्षेत्रीय कार्यालय, गोरखपुर के अर्न्तगत मियावाकी पद्धति पर वृक्षारोपण किये जाने वाली इकाईयों से वुक्षारोपण सम्बन्धी सचना प्राप्त करने के सम्बन्ध में।

महोदय,

कृपया उपरोक्त विषयक बोर्ड मुख्यालय के पत्रांक सं0 एच. 92287 / सी0–3 / 264 / मियावाकी / 2023, दिनांक 20.04.2023 का संदर्भ ग्रहण करने का कष्ट करें। उक्त पत्र द्वारा विगत वर्ष की भाँति इस वर्ष 2023 में भी औद्योगिक इकाईयों में ग्रीन बेल्ट विकसित किये जाने सम्बन्धी सहमित के शर्तों का अनुपालन सुनिश्चित किये जाने के दृष्टिगत इकाईयों के परिसर में / अन्य उपलब्ध स्थलों पर मियावाकी पद्धति पर आधारित वृक्षारोपण अनिवार्य रूप से कराये जाने के निर्देश दिये गये है। तत्क्रम में मियावकी पद्धति पर वनीकरण किये जाने हेतु सूचना संलग्न प्रारूप पर वांछित है। पत्र के साथ संलग्न प्रारूप पर अपने उद्योग से सम्बन्धित स्थल का अक्षांश—देशांतर एवं क्षेत्रफल आदि का विवरण भर कर एवं पत्र के साथ संलग्न शपथ—पत्र रू० 100 के स्टैम्प पेपर पर नोटराईज्ड कराकर इस कार्यालय को उपलब्ध कराने का कष्ट करें। संलग्नक- उपरोक्तानुसार।

(पंकज़ श्रादव) क्षेत्रीय अधिकारी

प्रतिलिपि- निम्नलिखित को सूचनार्थ सादर प्रेषित।

मुख्य पर्यावरण अधिकारी (वृत्त-3) / नोडल मियावाकी, उ०प्र० प्रदूषण नियंत्रण बोर्ड, लखनऊ।

मुख्य पर्यावरण अधिकारी (वृत्त-6), उ०प्र० प्रदूषण नियंत्रण बोर्ड, लखनऊ। 2.

क्षेत्रीय अधिकारी

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9	00	7	6	5	4	w	2	-	Þ		<u>원</u>	
मेसर्स इण्डियन पोटाश लि० (शुगर यूनिट), खड्डा, ग्राम— खड्डा, जनपद— कुशीनगर।	मेसर्स इण्डियन पोटाश लिमिटेड, इकाई–सिसवा बाजार, जनपद–महराजगंज।	मेसर्स बजाज हिन्दुस्थान शुगर एण्ड इण्डस्ट्रीज लिं0 (फार्मेली द प्रतापपुर शुगर एण्ड इण्डस्ट्रीज लिं0), प्रतापपुर, देवरिया।	मेसर्स फोरेवर डिस्टीलरी प्रा० लि०, प्लाट सं०–ए, यू०पी०सी०डा० औद्योगिक क्षेत्र, उसरा बाजार, तहसील-फदपुर, जनपद–देवरिया।	मेसर्स हिन्दुस्तान उर्वरक एण्ड रसायन लि०, मौजा जंगल बेनी माधव नंo 1, गोरखपुर।	मेसर्स यू०पी० स्टेट सुगर कार्पोरेशन लि० (यूनिट पिपराईच), पिपराईच, जनपद— गोरखपुर।	मेसर्स इण्डिया ग्लाईकॉल्स लि०, ई.–1, सेक्टर–13, गीडा, गोरखपुर।	मेसर्स अंकुर उद्योग लि०, प्लाट नं० ए०एल०–2, सेक्टर–23, गीडा,गोरखपुर।	मेसर्स गैलेन्ट इस्पात लि० (इन्टीग्रेटेड स्टील प्लान्ट), गीडा, गोरखपुर।	В		उद्योग ∕ इकाई का नाम व पता	
कुशीनगर	महराजगंज	देवरिया	देवरिया	गोरखपुर	गोरखपुर	गोरखपुर	गोरखपुर	गोरखपुर	С		जनपद	मियावाकी
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								-	ਜ		पौंधों की संख्या भियावाकी वृक्षारोपण का स्थान	मियावाकी पद्धति से प्रस्तावित वृक्षारोपण की स्थिति
	٠,								H		प्रस्तावित क्षेत्रफल (वर्ग मीटर में)	av.
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							76	-	Н	Longitude		

Allena

## (Green belt Development-Miyawaki Method Annexure-8)







Albor

## Miyawaki method 9000 Saplings (Annexure-9)







Bour

## (Safety Training Annexure-10)







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## HINDUSTAN URVARAK & RASAYAN LIMITED

## GORAKHPUR (U.P.) Safety Training

Attendance Sheet

Date: 23/10/2014

Venue: Adayin office
Topic Discussed: \_\_\_\_\_\_Fixe

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l. No.	Name	Designation	Department	Signature
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	Limmi Pianar bandas		1)	Lu Pametal
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### HINDUSTAN URVARAK & RASAYAN LIMITED GORAKHPUR (U.P.)

Safety Training

Attendance Sheet

Date: 23/10/2029

Topic Discussed: \_\_\_\_

Admin office

il. No.	Name	Designation	Department	Signature
18	Prem basal	Asstt Cook	1)	Indust
	Abbyith k	SR. Bearer	1)	Foods
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### HINDUSTAN URVARAK & RASAYAN LIMITED GORAKHPUR (U.P.)

Safety Training Attendance Sheet

Date: 23/11/2024

Topic Discussed: Fish Fighting truining

il. No.	Name	Designation	Department	Signature
35	Akhil Phani	Cleanes	))	Balm !
		SR. Beagnes	3)	Amadha
37	Bunnendera bismalraeme	-SR- Beagnes	1)	Sond Norm.
32	Abbyoth kumar. As	SR. Bearen	1.7	Belle
	Lanman beilee	Cook	()	Lauran
Ho	Rajkumas	Swepen	11	Potts
41	Mahesh kumca. S		1j	(elm)
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### HINDUSTAN URVARAK & RASAYAN LIMITED

### GORAKHPUR (U.P.)

Safety Training

Attendance Sheet

Date: 04/01/2025

Venue:-

Field mintinumes Building Topic Discussed: \_

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SI. No.	Name	Designation	Department	Signature
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	VIVEK GAUR	Hel	Soupina	Viven Gou
	Sandosh Kymor	Hel	"/	Sonfo
	Raghunath Cheuha	, 1)	11	२८६-११वा च्याहान
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# HINDUSTAN URVARAK & RASAYAN LIMITED GORAKHPUR (U.P.)

Safety Training

Attendance Sheet

Date: 1763/2025

Venue:-	Fibe Fighting touring	
Topic Discussed:	Fibre Higher of	

I. No.	Name	Designation	Department/ Agency	Signature
	Ganech solbrath	sup.	M-eeh .	Goldand .
	Hita singh	Belt-Jainter	N,	हिरासि ह
	Rajesh yadar	MWF	V	राजेशा पादव
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	survijay yalar	И	ν	Dunisus
	Survijay Yalar Maksedan Yalar	MWF	ч	Hones 7
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		N.		

Name & Signature of Trainer:

Anton Sudur

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## Annexure 12: Environmental Statement For the period October 2024 to March ,2025

(Submitted as per Rule-14 of the Environment (Protection) Amendment Rules, 1993 of the Environment (Protection) Act, 1986 (29 of 1986) published vide Notification dated 22.04.1993-G.S.R. 386(E) in the Gazette of India (Extraordinary) Part-II Section-3 Subsection (i). No.155 dated 28.04.1993 by the Ministry of Environment and Forests, Government of India: read with the Notification dated 13.02.1993 G.S.R. 329 (E) of the Gazette of India (Extraordinary) Part-II Section-3 Subsection (i) No. 120 dated 13-03-1993)

"FORM - V" (See Rule 14) PART-A

#### GENERAL INFORMATION

1. Company Name:

2. Occupier's Name:

3. Registered Office of the Company:

Hindustan Urvarak & Rasayan Limited

Hindustan Urvarak & Rasayan Limited

Core-4, 9th Floor, SCOPE Minar,

Laxmi Nagar District Centre, New Delhi - 110092,

Tel.: 011-22502267

4. Factory Address:

Hindustan Urvarak & Rasayan Ltd. (HURL) Admin Building, Fertilizer Township Gorakhpur PO-Fertilizer Factory, Dist. - Gorakhpur-273007

Tel - 0551-2980206

Production capacity:

Ammonia- 2200 MTPD

Urea-3850 MTPD

6. Establishment Year:

Hindustan Urvarak & Rasayan Limited (HURL) was

Incorporated on 15th June, 2016 as joint venture

Company by CIL, NTPC, IOCL as the lead promoters with HFCL&CIL

7. Date of Last Environmental:

May-2024.

## Statement submitted <u>PART - B</u> Water and Raw Materials Consumption

Water consumption m<sup>3</sup>/day (Total Water Requirement)

Category	FY, 2024-2025(m <sup>3</sup> /day)	FY, 2023-2024 (m <sup>3</sup> /day)
Process	2295	3014
Cooling	12924	14328
Domestic	100	500

Water Consumption per MT of product Output

Water Consumption per W	i oi product output	
Name of Product	FY, 2024-2025 (m3/MT)	FY, 2023-2024 (m3/MT)
Urea	4.66	4.90

2. Raw Material Consumption

* Nature of	Raw	Material Consumption per M	T of product
consumption	Name of product	FY, 2024-2025	FY, 2023-2024
Natural Gas SM³/MT of Urea	Urea	604.20	622.3

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#### PART - C

Pollution discharged to environment/unit of output.
 (Parameter as specified in the consent issued)

(i didifictor do ope	onica in the delibert issu	cuj	Γ.
Pollutants	Quantity of pollutants	Concentration of	Percentage of variation from
	discharged	pollutants in	prescribed standards
	(mass/day)	discharges	with reasons
		(mass/volume)	
(a) Water	NIL (Plant operated	NA	NA
0	on ZLD Principle)		
(b) Air	Details see in	Details see in	Within prescribed standards
	Annexure-I	Annexure-I	(24/8/1 hourly Avg.)

#### PART - D HAZARDOUS WASTES

(As specified under Hazardous Wastes/Management and Handling Rules 1989)

Hazardous Wastes	Total Qu	antity (kg)
	FY, 2024-2025	FY, 2023-2024
(a) From process	91085 Kg	28960 kg
(b) From pollution control facilities	NIL	NIL

#### PART – E SOLID WASTE

SOLID WASTE	Total Quantity (Kg)							
SOLID WASTE	FY, 2024-2025	FY, 2023-2024						
a) From process	84560 kg	28960 kg						
b) From pollution control facilities	NIL	NIL						
c) Quantity recycled or reutilized within the Unit.	NIL	NIL						
d) Solid	<u> </u>	0 <del>=</del>						
e) Disposed	84560kg	30370kg						

#### PART - F

4. Please specify the characterizations (in terms of composition and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

Generation of Hazardous Waste

Category	FY, 2024-2025 Qty	FY, 2023-2024 Qty
Used/spent Oil	4525 Kg (5000Ltr)	NIL
Spent Catalyst	NIL	NIL
Process Sludge/ Oily contaminated	2000 Kg	NIL
residue, oily rags		
Empty Barrels/Containers/Liners	NIL	NIL
Contaminated with Hazardous		
Chemicals/Wastes		
Contaminated Cotton Rags or other	710 kg	1410 kģ
Cleaning Materials		
Chemical Sludge from Waste Water	83675 Kg	28960 kg
Treatment		
Sludge from Treatment of Waste		25
Water Arising out of		
Cleaning/Disposal of		
Barrels/Containers		
Spent Ion Exchange Resin	NIL	NIL
Containing Toxic Metals		
Used filter	175Kg	NIL

- Ason

#### PART - G

Impact of the pollution abatement measures taken on conservation of natural resources and on the cost of production.

Smooth operation of Pollution abatement measures has resulted in following impact in conservation of Natural resources and the cost of production.

- Surface water and ambient air quality within the plant premises and also outside premise as per EC norms.
- Complete recycle of Ammonia and Urea Plant Process condensates after treatment in the plant itself resulting in recovery of Ammonia, CO2 and Urea and also serves as water conservation measure.
- Complete recycle of Turbine and other steam condensates to conserve water and chemicals.
- Due to Natural Draft Prilling Tower, emission of Urea dust is very low, which conserves the natural resource and increases the production.
- Due to use of clean fuel and state-of-the-art technology, emissions are minimized.
- Proper schedule of preventive maintenance and centrifuging of oil on all critical machines is there to minimize used oil generation.

#### Reduction in Raw water consumption has been achieved by:

गरखपु

- Using surface drain water for Green Belt Development in different plant area like: Bagging, ETP & Cooling Towers by installing portable pumps.
- Push type cock valves for washbasins and sensor based flushing system in toilets.
- Recycling backwash water from sand filters to raw water reservoir in WTP plant.
- Reduction of power consumption by LED electrical lights in plants by installing timers.
- By proper collection of spilled urea & recycled back in process from different locations in bagging plant.
- Running of cooling towers on High cycle of concentration and reducing of water losses through blowdown.
- Installation of 150 KW Solar roof top system on CPP Substation completed.

#### PART - H

Additional measures/investment proposed for environmental protection including abatement of pollution, prevention of pollution.

- Plant will be based on zero discharge concept i.e. all effluent water will be treated and reused.
- Continuous monitoring of particulate matter, NO<sub>x</sub> & So<sub>x</sub> from all stack, particulate matter and NH<sub>3</sub> from Prilling Tower will be done to control emission as per norms.
- Installation of gas detectors at different locations will be installed to check fugitive emissions.

#### PART - I

Any other particulars in respect of environment protection and abatement of pollution.

The possible areas of resource conservation and the source of Pollutants are identified, assessed and subsequently proper arrangements for their control are incorporated. Some actions taken in direction to improve the quality of Environment at HURL are:

- HURL has a systematic procedure for safe collection and storage of spent lubricating oil. Centrifuges are
  provided to all machines to reduce the used oil generation. Oil drums are being stored in main concreted
  surface.
- HURL is adopting a systematic procedure for Collection & Segregation of Solid waste. Separate bins have been provided for metallic / non-metallic waste, Consumable /non-consumable waste thus resulting into a better management of the same.

 Continuous development of Flora & Fauna by tree plantation and Green Belt Development, Gardens and Landscaping.

Dr Adarsh Kumar

Sr. Manager (E & QC)

Hindustan Urvarak & Rasayan Ltd. (HURL) Admin Building, Fertilizer Township Gorakhpur PO-Fertilizer Factory, Dist. - Gorakhpur-273007



### **NITYA LABORATORIES**

₱ 43, Sector-A1 Ext., Bhalla Enclave, Channi Himmat, Jammu-180 015, J&K (UT), India

**1**+91-191-2465597

info@nityalab.com www.nityalab.com

Annexure-1

### BUILDING & ROAD, MATERIAL, SOIL, ENVIRONMENTAL & CALIBRATION TESTING LAB

Env. STATEMENT for CTO Yearly Compliance for the Period April 2024 – March 2025 for Ammonia –Urea (2200 MTPD & 3850 MTPD) plant of HURL at Gorakhpur

Period of Monitoring: Financial year April 2024 to March 2025

Location. Main Gate HURL

	i						Param	eter					
Month	No. Of Ob s	Р <b>М</b> <sub>10</sub> (µg/m³)	PM <sub>2.5</sub> (μg/m³	SO <sub>2</sub> (µg/m³	NO <sub>x</sub> (µg/m³	C <sub>6</sub> H <sub>6</sub> (µg/m <sup>3</sup>	Benzo (a) pyren e (ng/m³	CO (mg/ m³)	NH₃ (µg/m³ )	Ozone (µg/m³ )	Ni (ng/m³	As (ng/m³	Pb (µg/m²
NAAQ Stan	dards	100	60	80	80	05	01	02	400	180	20	06	1.0
April	8	91.78	33.77	14.06	24.71	ND	ND	0.42	ND	20.33	ND	ND	ND
May	8	93.07	40.55	14,52	23.75	ND	ND	0.49	ND	20.63	ND	ND	ND
June	8	93.47	44.03	14.27	24.26	ND	ND	0.50	ND	20.57	ND	ND	ND
July	8	93.88	43.45	14.19	24.86	ND	ND	0.50	ND	20.04	ND	ND	ND
August	9	93.44	39.38	13.89	23.73	ND	ND	0.39	ND	28.92	ND	ND	ND
September	8	92.31	40.13	13.69	24.20	ND	ND	0.36	ND	26.42	ND	ND	ND
October	8	103.04	57.05	15.47	24.20	ND	ND	0.36	ND	26.42	ND	ND	ND
November	8	101.86	57.37	22.03	24.12	ND	ND	0.39	ND	28.16	ND	ND	ND
December	8	100.99	59.99	15.38	24.09	ND	ND	0.40	ND	27.49	ND	ND	ND
January	8	99:70	59.80	13.98	21.61	ND	ND	0.42	ND	26.60	ND	ND	ND
February	3	94.17	55.57	16.30	22.37	ND	ND	0.56	ND	23.43	ND	ND	ND
March	4	94.40	53.95	15.45	21.13	ND	ND	0.50	ND	23.15	ND	ND	ND
Min. Conc		91.78	33.77	13.69	21.13	-		0.36		20.04		-	-
Max. Conc		103.04	59.99	22.03	24.86			0.56	-	28.92			
Avg	88	96.01	48.75	15.27	23.59	-	3	0.44	-	24.35			
98 <sup>th</sup> Percentile		102.78	59.95	20.77	24.83	-		0.55	- 1	28.75	-	-	

NO= NOT DETECTED



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Annexure-1

Env. STATEMENT for CTO Yearly Compliance for the Period April 2024 - March 2025 for Ammonia -Urea (2200 MTPD & 3850 MTPD) plant of HURL at Gorakhpur

Period of Monitoring: Financial year April 2024 to March 2025

Location Admin Building

			Parameter												
Month	No. Of Ob s	PM <sub>10</sub> (μg/m <sup>3</sup>	PM <sub>2.5</sub> (μg/m <sup>3</sup>	SO₂ (µg/m³ )	NO <sub>x</sub> (µg/m³ )	C <sub>6</sub> H <sub>6</sub> (µg/m³	Benzo (a) pyren e (ng/m³	CO (mg/m³	NH <sub>3</sub> (µg/m <sup>3</sup>	Ozone (µg/m³	Ni (ng/m³	As (ng/m³	РЬ (µg/ m³)		
NAAQ Standards	,	100	60	80	80	05	01	02	400	180	20	06	1.0		
April	8	92.79	40.69	14.18	24.00	ND	ND	0.47	ND	19.73	ND	ND	ND		
May	8	93.62	43.08	14.07	24.49	ND	ND	0.46	ND	20.08	ND	ND	ND		
June	8	92.94	42.15	13.40	24.22	ND	ND	0.45	ND	18.45	ND	ND	ND		
July	8	95.23	43.52	12.77	23.41	ND	ND	0.42	ND	17.33	ND.	ND	ND		
August	9	93.27	41.22	14.03	24.47	ND	ND	0.37	ND	33.70	ND	ND	ND		
Septembe r	8	86.41	36.92	13.07	22.21	ND	ND	0.36	ND	34.76	ND,	ND	ND		
October	8	101.70	52.33	13.93	23.70	ND	ND	0.39	ND	34.66	ND	ND	ND		
November	8	104.59	60.30	15.03	25.48	ND	ND.	0.44	ND	35.13	ND	ND	ND		
December	8	102.17	61.53	15.80	24.45	ND	ND	0.41	ND	34.17	ND	ND	ND		
January	8	102.13	59.85	17.19	25.94	ND	ND	0.40	ND	30.78	ND	ND	ND		
February	3	94.57	55.73	15.40	24.27	ND	ND	0.54	ND	26.63	ND	ND	ND		
March	4	94.80	57.28	15.85	22.50	ND	ND	0.38	ND	29.35	ND	ND	ND		
Min. Conc		86.41	36.92	12.77	22.21	-	7.40	0.36	-	17.33			4		
Max. Conc		104.59	61.53	17.19	25.94	-	*	0.54		35.13			-		
Avg	88	96.19	49.55	14.56	24.10			0.42		27.90	•				
98 <sup>th</sup> Percentile		104.06	61.26	16.90	25.84	-		0.52	-	35.05	-		W		

ND= NOT DETECTED



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BUILDING & ROAD, MATERIAL, SOIL, ENVIRONMENTAL & CALIBRATION TESTING LAB info

Env. STATEMENT for CTO Yearly Compliance for the Period April 2024 – March 2025 for Ammonia –Urea (2200 MTPD & 3850 MTPD) plant of HURL at Gorakhpur

Period of Monitoring: Financial year April 2024 to March 2025

Location: Residential Quarter B-28

							Paran	neter					
Month	No. Of Ob s	PM <sub>10</sub> (μg/m <sup>3</sup>	PM <sub>2.5</sub> (μg/m <sup>3</sup>	SO₂ (µg/m³ )	NO <sub>x</sub> (µg/m³	CéHs (µg/m³ )	Benzo (a) pyren e (ng/m³	CO (mg/m³	NH <sub>3</sub> (µg/m <sup>3</sup>	Ozone (µg/m³	Ni (ng/m³	As (ng/m³	Pb (µg/ m³)
NAAQ Standards		100	60	80	80	05	01	02	400	180	20	06	1.0
April	8	91.72	35.72	14.28	24.46	ND	ND	0.45	ND	20.87	ND	ND	ND
Мау	8	92.94	44.06	13.89	24.01	ND	ND	0.42	ND	18.87	ND	ND	ND
June	8	95.07	43.18	13.08	23.78	ND	ND	0.44	ND	18.26	ND	ND	ND
July	8	94.77	43.65	13.18	24.42	ND	ND	0.44	ND	18.19	ND	ND	ND
August	9	83.04	32.23	13.65	22.11	ND	ND	0.26	ND	35.04	ND	ND	ND
Septembe r	8	82:35	35.76	14.28	22.63	ND	ND	0.32	ND	34.77	ND	ND	ND
October	8	96.05	45.84	15.94	24.32	ND	ND	0.52	ND	29.10	ND	ND	ND
November	8	99.64	55.13	23.25	23.76	ND	ND	0.50	ND	25.23	ND	ND	ND
December	8	92.88	60.26	22.19	31.66	ND	ND	0.44	ND	48.84	NĎ	ND	ND
January	8	92.90	51.02	21.77	28.35	ND	ND	0.45	ND	50.13	ND	ND	ND
February	3	93.80	53.60	19.87	25.03	MD	ND	0.56	ND	38.90	ND	ND	ND
March	4	90.58	46.85	22.75	26.60	ND	ND	0.35	ND	47.58	ND	ND	ND
Min. Conc		82.35	32.23	13.08	22.11		-	0.26	-	18.19	-		-
Max. Conc	Ì	99.64	60.26	23.25	31.66	-		0.56	*	50.13		-	
Avg	88	92.15	45.61	17.34	25.09		-	0.43		32.15	-		
98 <sup>th</sup> Percentile		98.85	59.13	23.14	30.93	•		0.55		49.85	-	-	

ND= NOT DETECTED



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Annexure-1

Env. STATEMENT for CTO Yearly Compliance for the Period April 2024 – March 2025 for Ammonia –Urea (2200 MTPD & 3850 MTPD) plant of HURL at Gorakhpur

Period of Monitoring: Financial year April 2024 to March 2025

Location, D-186

							Paran	neter					
Month	No. Of Ob s	PM <sub>10</sub> (μg/m <sup>3</sup>	PM <sub>2.5</sub> (μg/m <sup>3</sup>	SO <sub>2</sub> (µg/m³	NO <sub>x</sub> (µg/m³	CeHe (µg/m³	Benzo (a) pyren e (ng/m³	CO (mg/m³	NH <sub>3</sub> (µg/m <sup>3</sup>	Ozone (µg/m³	Ni (ng/m³	As (ng/m³	Pb (µg/ m³)
NAAQ Standards		100	60	80	80	05	01	02	400	180	20	06	1.0
April	8	92.48	34.41	13.88	24.08	ND	ND	0.44	ND	20.66	ND	ND	ND
May	8	93.22	37.15	14.56	24.04	ND	ND	0.39	ND	21.55	NĎ	ND	ND
June	8	95.02	37.56	14.66	24.39	ND	ND	0.38	ND	21.41	ND	ND	ND
July	8	95.88	38.98	15.03	24.38	ND	ND	0.42	ND	22.54	ND	ND	ND
August	9	83.83	34.4	12.18	21.05	ND	ND	0.35	ND	33.62	ND	ND	ND
Septembe r	8	90.06	40.29	13.8	23.24	ND	ND	0.37	ND	32.45	ND	ND	ND
October	8	96.27	46.18	16.72	26.81	ND	ND	0.36	ND	30.80	ND	ND	ND
November	8	99.99	53.49	17.36	26.75	ND	ND	0.45	ND	26.15	ND	ND	ND
December	8	93.24	48.00	17.07	28.36	ND	ND	0.43	ND	32.69	ND	ND .	ND
January	8	92.90	51.94	20.66	24.87	ND	ND	0.43	ND	21.39	ND	ND	ND
February	3	90.73	50.00	17.40	22.07	ND	ND	0.52	ND	17.60	ND	ND	ND
March	4	88.90	49.00	20.23	24.83	ND	ND	0.54	ND	22.25	ND	ND .	ND
Min. Conc		83.83	34.40	12.18	21.05	-	-	0.35	:*:	17.60			-
Max. Conc		99.99	53.49	20.66	28.36	-		0.54	-	33.62			
Avg	88	92.71	43.45	16.13	24.57	-	*	0.42		25.26	540		¥
98 <sup>th</sup> Percentile		99.17	53.15	20.57	28.02	2	-	0.54		33.42		ě	/=/

NO= NOT DETECTED



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Annexure-1

Env. STATEMENT for CTO Yearly Compliance for the Period April 2024 – March 2025 for Ammonia –Urea (2200 MTPD & 3850 MTPD) plant of HURL at Gorakhpur

Period of Monitoring: Financial year April 2024 to March 2025

Location: Rubber Dam

							Parar	neter					
Month	No. Of Ob s	PM <sub>10</sub> (μg/m <sup>3</sup>	PM <sub>2.5</sub> (μg/m <sup>3</sup> )	SO <sub>2</sub> (µg/m³	NO <sub>x</sub> (µg/m³	C <sub>6</sub> H <sub>6</sub> (µg/m <sup>3</sup>	Benzo (a) pyren e (ng/m³	CO (mg/m³	NH <sub>3</sub> (µg/m <sup>3</sup>	Ozone (µg/m³	Ni (ng/m³	As (ng/m³	Pb (μg/ m³)
NAAQ Standards		100	60	80	80	05	01	02	400	180	20	06	1.0
April	8	91.47	35.72	13.91	24.43	ND	ND	0.44	ND	22.05	ND	ND	ND
May	8	92.53	41.9	14.69	24.95	ND	ND	0.46	ND	21.27	ND	ND	ND
June	8	92.83	41.84	14.79	24.01	ND	ND	0.43	ND	22.18	ND	ND	ND
July	8	94.15	43.15	14.55	24.43	ND	ND	0.47	МD	22.98	ND	ND	ND
August	9	84.37	33.73	11.08	22.37	ND	ND	0.37	ND	24.54	ND	ND	ND
Septembe r	8	83.81	35.26	11.87	23.43	ND	ND	0.38	ND	24.38	ND	ND	ND
October	8	97.26	47.49	13.76	24.27	ND	ND	0.43	ND	24.48	ND	ND	ND
November	8	97.26	47.49	13.76	24.27	ND	ND	0.43	ND	24.48	ND	ND	ND
December	8	89.32	40.69	18.69	24.09	ND	ND	0.44	ND	27.57	ND	ND	ND
January	8	91.57	49.61	19.47	21.71	NĎ	ND	0.43	ND	27.36	ND	ND	ND
February	3	88.10	45.60	17.80	23.10	ND	ND	0.53	ND	24.37	ND	ND	ND
March	4	85.53	45.93	17.38	19.13	ND	ND	0.45	ND	26.88	ND	ND	ND
Min. Conc		83.81	33.73	11.08	19.13			0.37	. 6.	21.27			
Max. Conc		97.26	49.61	19.47	24.95	*		0.53		27.57		*	
Avg	88	90.68	42.37	15.15	23.35			0.44	-	24.38			
98 <sup>th</sup> Percentile		97.26	49.14	19.30	24.84	-		0.52	-	27.52	-		-

ND= NOT DETECTED



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### BUILDING & ROAD, MATERIAL, SOIL, ENVIRONMENTAL & CALIBRATION TESTING LAB

Env. STATEMENT for CTO Yearly Compliance for the Period April 2024 – March 2025 for Ammonia –Urea (2200 MTPD & 3850 MTPD) plant of HURL at Gorakhpur

Period of Monitoring: Financial year April 2024 to March 2025

Location: Bárgadwah

							Parar	neter					
Month	No. Of Ob s	PM <sub>10</sub> (μg/m <sup>3</sup> )	PM <sub>2.5</sub> (µg/m <sup>3</sup>	SO <sub>2</sub> (µg/m³	NO <sub>x</sub> (µg/m³ )	C <sub>6</sub> H <sub>6</sub> (µg/m <sup>3</sup>	Benzo (a) pyren e (ng/m³	CO (mg/m³	NH <sub>3</sub> (µg/m <sup>3</sup>	Ozone (µg/m³	Ni (ng/m³	As (ng/m³	Pb (µg/ m³)
NAAQ Standards		100	60	80	80	05	01	02	400	180	20	06	1.0
April	8	92.93	35.97	13.73	23.57	ND	ND	0.52	ND	21.72	ND	ND	ND
Мау	8	97.23	46.00	13.71	24.60	ND	ND	0.53	ND	20.56	ND	ND	ND
June	8	100.33	48.91	13.68	23.64	ND	ND	0.50	ND	19.00	ND	ND	ND
July	8	100.74	52.02	15.94	24,42	ND	ND	0.52	ND	20.14	ND	ND	ND
August	9	99.12	39.30	18.83	24.47	ND	ND	0.49	ND	34.08	ND	ND	ND
Septembe r	8	101.29	48.66	22.55	24.58	ND	ND	0.5	ND	32.98	ND	ND	ND
October	8	109.49	60.07	24.25	24.87	ND	ND	0.50	ND	34.83	ND	ND	ND
November-	8	108.61	61.79	30.35	28.16	ND	ND	0.51	ND	34.83	ND	ND :	ND
December	8	106.14	62.61	21.70	21.02	ND	ND	0.52	ND	37.87	ND	ND	ND
January	8	103.12	61.04	25.50	22.12	ND	ND	0.52	ND	40.20	ND	ND	ND
February	3	108.33	64.27	21.97	25.87	ND	ND	0.62	ND	34.3	ND	ND	ND
March	4	108.33	66.00	25.93	29.43	ND	ND	0.44	ND	34.15	ND	ND	ND
Min. Conc		92.93	35.97	13.68	21.02			0.44	,	19.00	• •		
Max. Conc	88	109.49	66.00	30.35	29.43	-		0.62		40.20			-
Avg	00	102.97	53.89	20.68	24.73			0.51		30.39			
Percentile		109.30	65.62	29.38	29.15	-	-	0.60	-	39.69			



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### BUILDING & ROAD, MATERIAL, SOIL, ENVIRONMENTAL & CALIBRATION TESTING LAB

Env. STATEMENT for CTO Yearly Compliance for the Period April 2024 – March 2025 for Ammonia –Urea (2200 MTPD & 3850 MTPD) plant of HURL at Gorakhpur

Period of Monitoring: Financial year April 2024 to March 2025

Month .	Parameters	Prescribe d Limits in db(A) as per NAAQS Ind./Res. Area	HURL Plant Main Gate (SA 1)	HURL admin Building (SA 2)	HURL Quarter No. B-28 (SA 3)	HURL Residence Quarter No. D-186 (SA 4)	Rubber Dam (SA 5)	Bargadwa Near Railway Crossing (SA 6)
	24 hrs. Avg Leq Value db (A)	-	51.54	51.26	50.88	51.74	50.47	61.41
April-2024	Day time Avg Leq Value db (A)	75/55/65	55.73	56.55	56.16	54.38	53.50	65.88
	Night time Avg Leq Value db (A)	70/45/55	47.43	45.85	46.46	48,29	46.12	<b>57</b> .17
	24 hrs. Avg Leq Value db (A)	14:	52.40	52.39	50.36	49.66	48.52	60.25
May-2024	Day time Avg Leq Value db (A)	75/55/65	57.73	58.40	56.42	54.73	53.27	65 62
	Night time Avg Leq Value db (A)	70/45/55	48.09	46.68	45.45	45.70	45.33	55.82
	24 hrs. Avg Leq Value db (A)	-	50.87	53.31	49.78	47.25	47.65	58.47
June-2024	Day time Avg Leq Value db (A)	75/55/65	56.92	57.46	52.13	51.10	51.36	62.78
	Night time Avg Leq Value db (A)	70/45/55	47.70	47.07	47.12	44.76	44.54	53.25
	24 hrs. Avg Leq Value db (A)	*	51.88	50.15	48.66	48.26	46.58	57.56
July-2024	Day time Avg Leq Value db (A)	75/55/65	58.11	56.56	52.40	52.40	51.84	63.04
	Night time Avg Leq Value db (A)	70/45/55	45.27	45.64	45.06	45.38	43.69	53.87
August- 2024	24 hrs. Avg Leq Value db (A)		53.66	50.89	49.57	48.96	48.12	56.79
	Day time Avg Leq Value db (A)	75/55/65	59.66	55.96	52.47	53.23	52.68	62.81
	Night time Avg Leq Value db (A)	70/45/55	45.87	45.64	46.07	45.39	44.09	53 94

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### BUILDING & ROAD, MATERIAL, SOIL, ENVIRONMENTAL & CALIBRATION TESTING LAB

Env. STATEMENT for CTO Yearly Compliance for the Period April 2024 – March 2025 for Ammonia –Urea (2200 MTPD & 3850 MTPD) plant of HURL at Gorakhpur

	24 hrs. Avg Leq Value		52.89	53.11	50.32	50.55	48.88	60.36
	db (A) Day time Avg Leq		02.00	55.17	30.0 <u>L</u>	00.00	40.00	00.50
September -2024	Value db (A)	75/55/65	57.83	58.49	56.40	54.64	53.34	65 64
	Night time Avg Leq Value db (A)	70/45/55	48.09	46.68	45.55	45.70	45.33	55 82
	24 hrs. Avg Leq Value db (A)		54.72	54.75	53.19	51.87	50.85	61,97
October- 2024	Day time Avg Leq Value db (A)	75/55/65	58.01	58.50	56.34	54.82	53.75	65 12
	Night time Avg Leq Value db (A)	70/45/55	48.13	47.17	46.89	45.97	45.04	55,67
	24 hrs. Avg Leq Value db (A)	:*!	54.33	53.10	50.13	49.63	49.11	60.27
November- 2024	Day time Avg Leq Value db (A)	75/55/65	57.86	56.96	52.77	51.83	51.91	63.01
	Night time Avg Leq Value db (A)	70/45/55	47.27	45.37	44.86	45.24	43.52	<b>54</b> 78
	24 hrs. Avg Leq Value db (A)	-	51.15	50.66	49.55	47.12	47.26	57.23
December- 2024	Day time Avg Leq Value db (A)	75/55/65	57.15	57.69	52.55	51.21	51.66	62.72
	Night time Avg Leq Value db (A)	70/45/55	47.49	47.18	47.29	44.64	44.41	53,25
	24 hrs. Avg Leq Value db (A)	4	52.66	49.87	52.88	48.69	47.89	59.45
January- 2025	Day time Avg Leq Value db (A)	75/55/65	56.72	55.33	55.91	53.90	52.80	63 45
	Night time Avg Leq Value db (A)	70/45/55	47.36	45.54	47.33	44.57	44.11	<b>55</b> 26
Average	24 hrs. Avg Leq Value db (A)	-	52.71	52.10	50.53	49.37	48.53	59.38
	Day time Avg Leq Value db (A)	75/55/65	57.57	57.19	54.36	53.22	52.61	64.01
	Night time Avg Leq Value db (A)	70/45/55	47.27	46.28	46.21	45.56	44.62	54.88



PLOT NO. 118, CHURCH ROAD, BEHIND KAUSIK VATIKA, BHAGAT SINGH COLONY, BALLABHGARH, FARIDABAD - 121004, HARYANA, INDIA